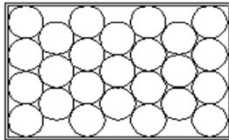


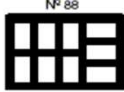
Code	EPPA/PA-04.004	Prepared by: Victor Castro
Edition:	13	
Edition Date:	31/07/2017	Approved by: Blas Gonzalez
Review Date:	01/01/2022	
Reason of change:	Box update	

PRODUCT	PRODUCT CODE	DESCRIPTION	STORAGE TEMPERATURE
	SP0004D	Paper coffee cup, 126ml	-60°C +40°C
	LIDS / CONTAINERS CONNECTED	SPECIAL CHARACTERISTICS	PRODUCT SUITABLE FOR DIRECT FOOD CONTACT
	/	Bags labelled	Information available on the Conformity Certificate of the product

RAW MATERIAL	AREA	TYPE	PRINT TYPE	COMPOSITION		PRODUCTION PROCESS
				PAPER	PLASTIC	
	Sidewall	Single PE coated paper	Flexo	93,15100%	6,84900%	Printing, cutting & forming
	Bottom	Single PE coated paper	InkJet			

GENERAL CHARACTERISTICS		Target	Toler. (+/-)	
	Long (mm)			
	Wide (mm)			
	Height (mm)	64,00	0,50	
	Overall diameter (mm)	62,50	0,30	
	Stacking increment (mm)	5,05	0,20	
	Full Capacity (ml)	126,00	6,30	
	Unit Weight (gr)	3,368	0,13	

PACKAGING	Units / Box	2.000		Bag / Film code	FPESTAN11
	Units / Row	80		Bag / Film dimensions	175X620
	Rows / Box	25		Bag / Film MATERIALESP	Polyethylene HDPE
	Auxiliaries			Bag / Film Printing	No
	Box code	C.JSP0100H		Bag Weight empty (gr)	6,900
	Box Long (mm)	405		Big Bag	
	Box Wide (mm)	260		Big Bag dimensions	
	Box height (mm)	513		Big Bag MATERIALESP	
	Box Quality	Single Wall		Big Bag Printing	N
	Box Printing	Yes		Big Bag Weight empty (gr)	
	Box Weight empty (gr)	431,760		Sleeve label	EAN Code
				Plastic in Packaging	29,34100%
Identification & traceability		Packaging Details			
Product description and case number in adhesive label. Date & hour production printed on the case		Vertical rows leaned on the bottom of the cup. Case closed with adhesive PP tape			

PALLETIZATION	Pallet dimension (mm)	800x1200	Type of Pallet	EUR Wood	PALLETIZATION DRAWING 
	Box / Layer	9	Pallet weight (Kg)	25,000	
	Layer / Palet	4	Pallet presentation		
	Additional boxes on top				
	Box / Pallet	36	Pallet Code	PLT3	
	Units / Pallet	72.000	Pallet Covering	N	
	Stackable Pallet	N			

TRANSPORT	BOX		CONDITIONS	PALLET		CONDITIONS
	Net Weight (Kg)	6,736	Cases should be stored undercover, in clean and dry conditions; extremes temperatures should be avoid	Net Weight (Kg)	242,496	Pallets should be stored NOT more than two pallets height
	Gross Weight (kg)	7,339		Gross Weight (kg)	289,204	
	Volume (m3)	0,054		Volume (m3)	2,113	
	Box height (mm)	513		Pallet height (mm)	2.202	

OBSERVATIONS